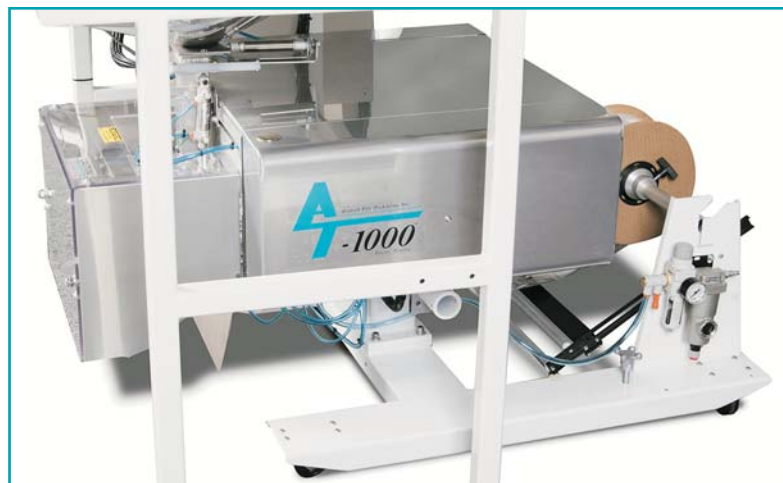


Configuration Samples

The T-1000 Advanced Poly-Bagger™ can be configured for various types of applications. You can benefit from the engineering of our most popular bagger, but with the advantage of the machine being configured to better fit your needs. Check out some of the most popular T-1000 configurations:



Standard T-1000 with basic Printer Option & Partition Table

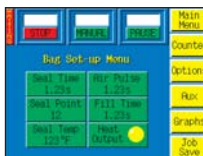
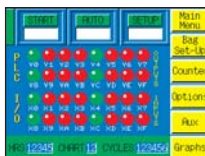
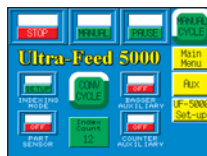


The T-1000 with Height Configuration

See more configurations, pp. 20-21

Special Features

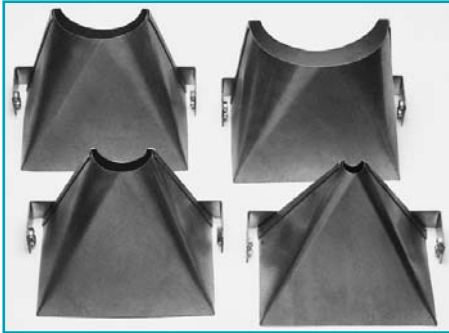
- Touch Screen Interface Panel: The fully-adjustable, user-friendly panel controls operation of the bagger or all system components; pop-up troubleshooting screens identify operation messages and occasional fault conditions; technical assistance screens provide access to INPUT/OUTPUT IO without removing covers.



- Recipe Management: With optional intranet connection for back-up or production management.
- Teflon Shield™: This patented feature extends Teflon life up to 10 times standard sealers by keeping it away from the heater when not sealing.
- Energy Conservation and Component Saver: Components not being used are turned off to save energy, extending the life of those components.
- Anti-Jam Device: Detects obstructions in the seal area, automatically reverses the pressure bar and stops the cycle operation.
- Counters: 1) Preset Counter - allows bagger to stop when predetermined count is reached. 2) Totalling Counter - reset this counter each shift or each day to record packaging over a period of time. 3) Continuous Strip Counter - set the number of bags not separated at the perforation to feed in a continuous strip. 4) Maintenance Counter - total machine cycle counter for preventative maintenance/component inspection intervals.

T-1000 Options & Accessories

Although the T-1000 is extensively equipped with a multitude of standard features, a full range of auxiliary options and equipment can easily be added for special purpose packaging or to improve your packaging operation:



Funnels, Standard and Custom: Order funnels that are in stock at all times with sizes ranging from a 1" opening to a 7" opening. Custom funnels are also provided to facilitate loading. Having the proper funnel and bag size for your product is very crucial to an efficient operation.

Funnel Kit: Purchase all funnel sizes (13 total) for the price of 10 funnels. Quick release knobs allow instant funnel changeovers.



AF-10

AF-10 Accumulating Funnel: Pneumatic gate increases the speed of automatic operations by "staging" the product immediately above the bag opening. When the bag is ready to receive the product, the gate opens, enters the bag, and maintains the bag opening to reduce product spills.



CF-10

CF-10 Counting Funnel: Add a photo array to the AF-10 funnel for inline bagging operations. Counts product as it enters the funnel; pneumatic funnel causes separation between counts for continuous feed operations.



LS-10

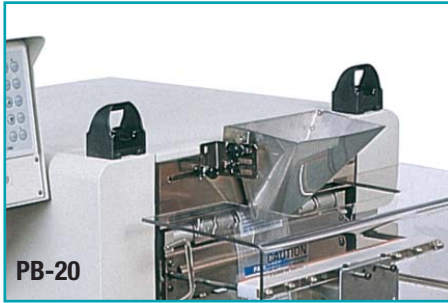
LS-10 Load / Support Shelf: Supports the bottom/back of bag during loading of heavier or bulkier products. Pneumatically operated, adjustable shelf provides support and takes the initial impact of heavier products dropping into the bag. Shelf tilts downward after sealing, dropping product from shelf. Various length for longer bag sizes.

LSV-10 Vibratory Shelf Attachment: "Taps" the bag to settle product to the bottom of the bag. Pneumatic operation with speed controls. LS-10 option must be previously installed or purchased with the vibratory shelf attachment.



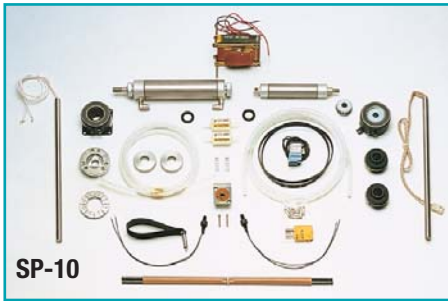
LC-10

LC-10 Light Safety Curtain: An OSHA approved safety device that restricts the cycle operation of the bagger when the optical detection field is obstructed. LC-10 option is recommended when the funnel is removed and the product is loaded directly into the bag. Increase production by 40% by turning on the "auto" feature to cycle the bagger on the trailing edge of the light curtain input signal. Lockout key is provided to prohibit by-passing this safety feature. Excellent option for hand loading operations.



PB-20

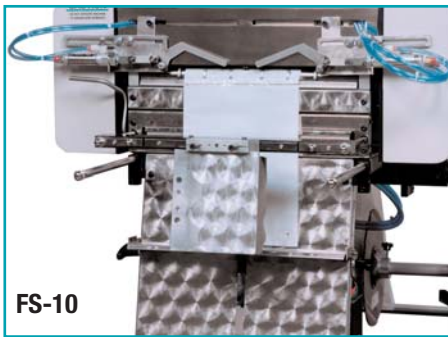
PB-20 Dual Optical Palm Buttons: OSHA-approved safety device. Two optical “no-touch” buttons must be pressed simultaneously to initiate the cycle operation of the bagger. If the two sensors are not pressed at the same time, the bagger will not cycle, ensuring that fingers or hands cannot be in the seal area. Recommended when no funnel is present.



SP-10

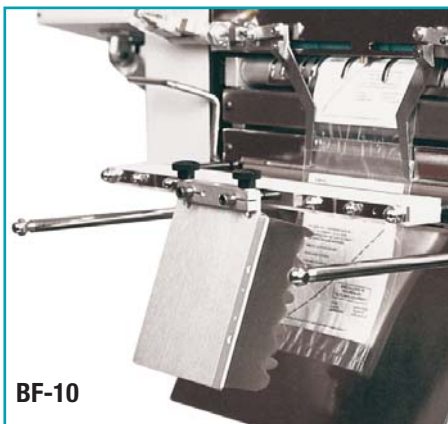
SP-10 Level 1 Spare Parts Kit: Kit contains day to day normal wear items. Teflon, filter, fuses, seal rubber, and heater cartridges identifies some items in the kit.

SP-20 Level 2 Spare Parts Kit: Additional items not projected to fail but due to the cost of lost production, are required to prevent down time. Valves, cylinders, circuit boards, and a touch screen are some of the items included in this kit.



FS-10

FS-10 Flat Seal Assembly: Decreases the possibility of wrinkles in the seal area while increasing seal integrity. Pneumatically operated opposing “fingers” pull each side of bag taught above the seal area to flatten the seal area.



BF-10

BF-10 Bag Deflator: Removes excess air from the bag. Sponge or rubber loop deflators push the air out just prior to sealing.



BV-10

BV-10 Barcode Verifier: Verifies that barcodes on preprinted or thermally printed bags are readable and stops the cycle operation when a non-readable barcode is detected.

More T-1000 Options:

AD-10 Point of Use Air Dryer: Filter 99% of liquids from your plant air with this dryer component. Liquids are then automatically drained before entering the pneumatic system increasing component life.

BO-10 Bag “Out” Sensor: Detects the last bag off the roll and shuts down the bagger, while alerting the operator of the fault condition.

BO-20 Bag “Open” Sensor: (AF-10 Funnel required.) Detects whether the bag has properly blown open prior to the product entering the bag.

CS-10 Compartment Seal Option: Separate two products in one bag by creating a seal between two compartments. After the first product is loaded, press the foot switch to seal the first product in the bag. Then load the second product, and press the foot switch to index the bag and seal the bag a second time above the second product. The bag is then detached and another bag is indexed into the loading position.

IF-10 Insert Funnel: For products affected by air flow, an insert funnel provides a solution. After the bag has been blown open, the funnel enters the bag, holding it open so air can be decreased or shut off. The funnel enters past the seal area decreasing the potential of seal contamination. Ideal for granular type products.

OFS-10 Output Fault Signal Option: Signal is provided to advise third party equipment that a fault condition (i.e.: out of bags, jam detection, printer error) is present on the T-1000 bagger and to cease production operations. Audible or visual signals can also be provided to alert the operator.

QC-10 Quick Roll Change Option: Additional roll shaft and roll chucks. By having a full roll shafted, the operator can perform roll changes quickly and immediately when the bagger is out of bags.

TS-10 Trim Seal Assembly: Trims excess film from bag above seal to enhance the appearance of the package (retail products).

TW-10 Twin-Seal Option: Automatically seals the bag a second time, 3/4” from the first seal to increase bag integrity.