













### System Baseline Settings

<b>Main Control Enclosure</b>		
	<b>Conveyor Display Value</b>	<b>125 IPM</b>
	<b>Wrap Belt Display Value</b>	<b>600 IPM</b>
	<b>Feeder Display Value</b>	<b>70 PPM</b>

**LM4012 Synchronous Feed Label Applicator (Critical Settings Shown Below)**

<b>Product Sensor</b>		
	<b>Product Delay</b>	<b>0.150</b>
	<b>Sensor Trigger</b>	<b>Leading Edge</b>
<b>Label Speed</b>		
	<b>Label Speed</b>	<b>590</b>
	<b>Acceleration</b>	<b>3%</b>
<b>Label Sensor</b>		
	<b>Label Length</b>	<b>2.0</b>
	<b>Label Gap Length</b>	<b>0.125</b>
	<b>Label Stop Position</b>	<b>1.5</b>
	<b>Missing Label Detection</b>	<b>Off</b>
<b>Cycle Type</b>		<b>Set to "Feed Only"</b>
<b>Settings above saved as Job #6 in Job Storage Menu (Use Job Storage -&gt; Restore Job to recall)</b>		