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Mobile Barcode Printers

Alpha-2R Series

Direct Thermal

Series Models

Alpha-2R

User Manual

www.tscprinters.com

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1 Introduction

Thank you very much for purchasing TSC bar code printer.

Enjoy TSC's reputation for cost-efficient, high durability printers with the Alpha-2R economical printer. The Alpha-2R is a comfortable, light-weight printer capable of working with any mobile printing application where you need quick, simple receipts/labels on demand.

Our Alpha-2R is designed for a rough life, inside the IP54-rated environmental case to resist dust and water and with its rubber over-mold design prepared to take up to a five-foot fall and keep printing.

These small and light printers can be worn comfortably for a full shift, without interfering with the user's tasks. Use USB or optional Bluetooth, Wireless or Serial to connect to a mobile computer or even a smartphone and produce clear easy-to-read receipts hour after hour.

This document provides an easy reference for operating this printer. TSC printers include the Windows labeling software for creating your label template. For system integration, the TSPL/TSPL2 printer programming manual or SDKs can be found on TSC website at: <https://www.tscprinters.com>.

1.1 Specification

Model	Alpha-2R
Resolution	8 dots/mm (203 dpi)
Print Method	Direct Thermal
Max. Print Speed	Up to 102 mm (4")/second
Max. Print Width	48 mm (1.89")
Max. Print Length	2,286 mm (90")
Enclosure	Plastic
Physical Dimension	89.3 mm (W) x 134.5 mm (H) x 56.5 mm (D) 3.52" (W) x 5.3" (H) x 2.22" (D)
Weight (Including Battery)	350g (0.77lbs)
Drop Specification	1.5 m (5ft), with IP54 case can be 2 m (6.5ft)
IP Rating	IP42 (without case), IP54 (with case)
Max. Roll Capacity	50 mm (2") OD
Processor	32-bit RISC CPU
Memory	▪ 128 MB Flash memory ▪ 64 MB SDRAM
Interface	▪ USB 2.0 ▪ 802.11 a/b/g/n wireless (factory option) ▪ Bluetooth 5.0 (factory option) ▪ NFC (factory option) ▪ RS-232 (user option)
Power	Two-cell, 7.4V DC, 1620mAh Li-ion rechargeable battery

Model	Alpha-2R
Operation Switch, Button	3 buttons (On/off, feed, and cover-open) 2 color LED for printer status, 3 LEDs for battery status
Sensor	- Reflective sensor - Head open sensor
Internal Fonts	8 alpha-numeric bitmap fonts - One Monotype Imaging® CG Triumvirate Bold Condensed scalable font
Supported Barcode Formats	1D Barcodes Code 39, Code 93, Code128UCC, Code128 subsets A.B.C, Codabar, Interleave 2 of 5, EAN-8, EAN-13, EAN-128, UPC-A, UPC-E, EAN and UPC 2(5) digits add-on, MSI, PLESSEY, POSTNET, China POST, GS1 Data bar 2D Barcodes PDF-417, Maxicode, DataMatrix, QR code, Aztec
Printer Language	TSPL-EZ (EPL2, ZPL2), ESC-POS or CPCL emulation
Media Type	Receipt paper, bline receipt paper (Black mark in printing side) & selected label
Media Width	- Max. 58 mm (2.28") * with adaptor: 50.8 mm (2") and 25.4 mm (1") (user option)
Media Thickness	- Receipt: 0.05 - 0.10 mm (2 - 4 mil) - Label: Up to 0.14 mm (5.5 mil)
Media Height	Label: Min. 25.4 mm (1")
Environment Condition	- Operation: -20°C - 50°C (-4°F - 122°F), 10% - 90% non-condensing - Storage: -30°C - 70°C (-22°F - 158°F), 10% - 90% non-condensing
Factory Options	802.11 a/b/g/n wireless network - Bluetooth 5.0 - Linerless kit - NFC

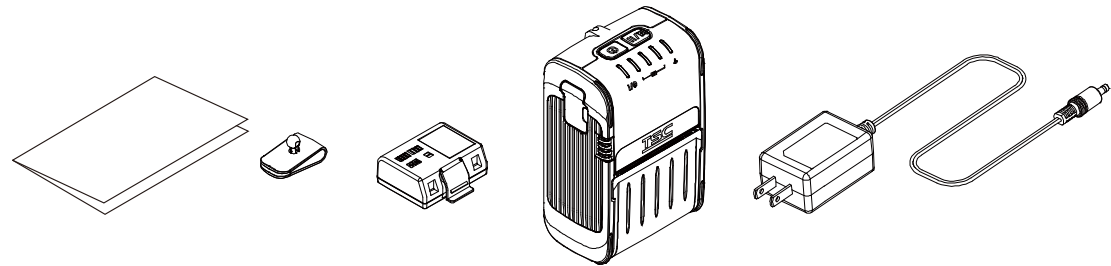
Model	Alpha-2R
User Options	▪ Mini type USB 2.0 ▪ USB to RS-232 converter cable ▪ Li-ion battery ▪ 1-slot battery charger ▪ 4-slot battery charger ▪ 12-24V DC vehicle power adaptor ▪ 12-60V DC vehicle power adaptor ▪ 12-60V DC vehicle open end power adaptor ▪ IP54-rated protective case with shoulder strap ▪ Media spacer kit

2 Unpacking and Inspection

This printer has been specially packaged to withstand damage during shipping. Please carefully inspect the packaging and printer upon receiving the bar code printer. Please retain the packaging materials in case you need to reship the printer.

Unpacking the printer, the following items are included in the carton.

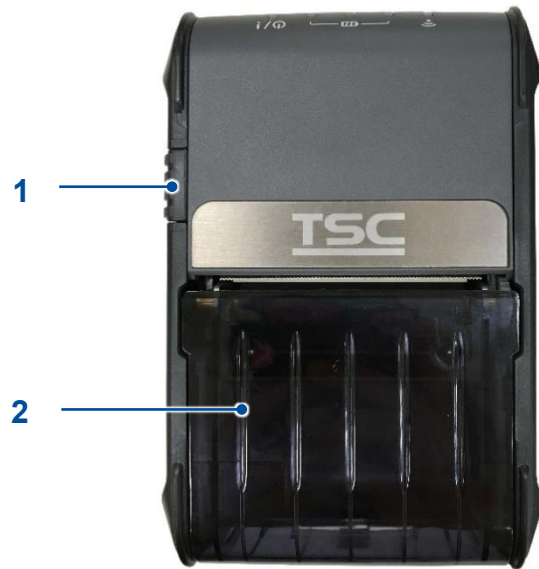
- One printer unit
- One Li-ion battery
- One quick installation guide
- One auto-switching AC adapter
- One belt clip



Note: If anything is missing or damaged, please contact the customer service department of your reseller or distributor.

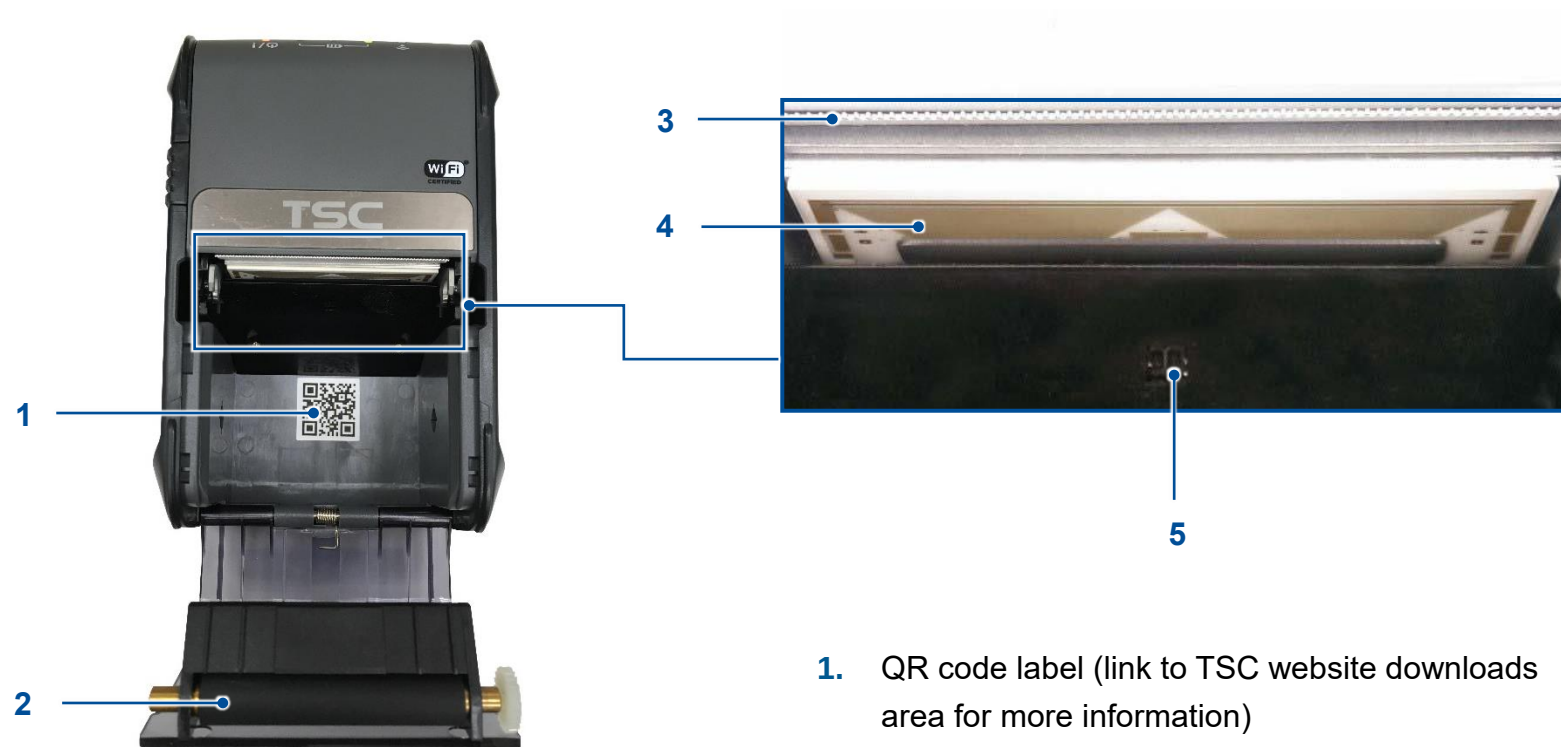
3 Getting to Know Your Printer

3.1 Top/ Front View



1. Media cover release button
2. Media cover
3. LED indicators
4. Feed/stop button
5. Power on/off button

3.2 Interior View



3.3 Rear/ Side View



3.4 Operator Control

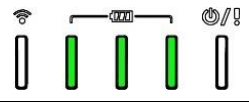
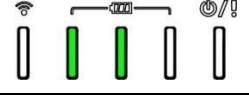
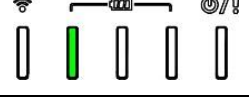


- 1. Battery charge level LED indicators
- 2. Wireless status LED indicator
- 3. Feed/Pause button
- 4. Printer status LED indicator
- 5. Power on/off button

■ Keys

Keys	Function
	1. Press and hold for 2-3 seconds to turn on the printer. 2. Press and hold for 2-3 seconds to turn off the printer.
	1. Ready status: Feed one label 2. Printing status: Pause the print job

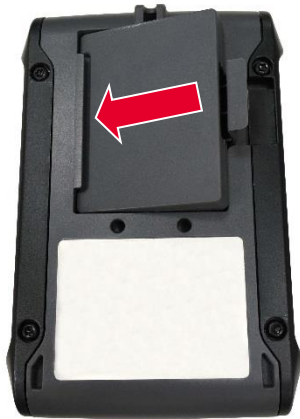
■ LED Indication

LED	Status		Indication
Printer status LED indicator 	Off		Printer is ready
	Green (blinking)		Printer is paused
	Green (blinking every two seconds)		Sleep mode/ entered the sleep mode after stop working over 2 minutes
	Red (solid)		Media cover is open
	Red (blinking)		Printer error
Battery status LED indicator 	Amber (solid)		Battery is charging
	Amber (blinking)		Battery needs to be charged
	Green (solid)		Fully charged
			2/3 charged level
			1/3 charged level
Wireless/Bluetooth status LED indicator 	Bluetooth	Blue (solid)	Bluetooth device is ready
		Blue (blinking)	Bluetooth device is communicating
	Wi-Fi	Green (solid)	Wireless device is ready
		Green (blinking)	Wireless device is communicating

4 Setting up the Printer

4.1 Installing the Battery

1. Insert battery to the left side of battery slot on the rear of the printer.



2. Push the battery down and pull the battery clasp to lock the battery.



Battery safety warning:

- DO NOT throw the battery in fire. DO NOT short circuit the contacts.
- DO NOT disassemble the battery. DO NOT throw the battery in municipal waste.
- The symbol of the crossed out wheeled bin () indicates that the battery should not be placed in municipal waste.

4.2 Charging the Battery

■ Charge the Battery

Allow 1.5 to 2 hours to fully charge the battery before first use. The lifetime of the battery is 300 times for charge/discharge cycles.

1. Open the interface cover and plug the power cord into the power jack.



Note:

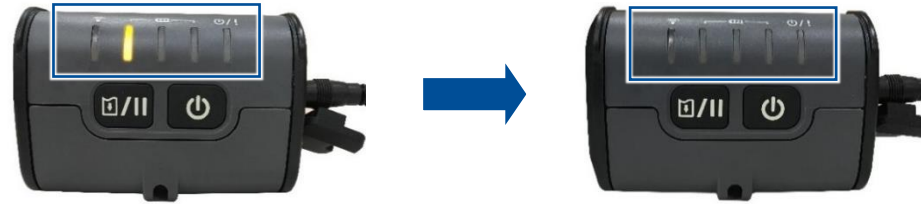
Please switch OFF printer power prior to plug in the power cord to printer power jack.

When the battery is charging, please do not remove the battery from the printer, otherwise, please re-plug the power cord into a power outlet.

2. Plug the power cord into a properly power outlet.



3. When the battery is charging, the color of battery status LED indicator is solid amber. The amber LED indicator will turn off after the battery is fully charged.



Note:

When checking the battery status, please connect the adapter and push power button, the LED indicator will turn to green then extinguished when the battery is fully charged.

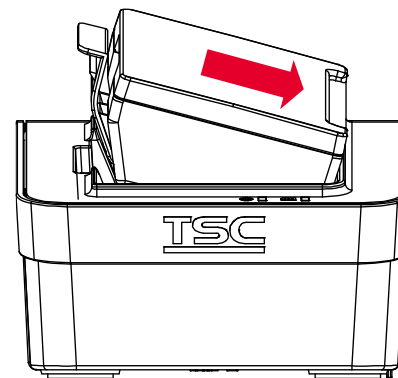


■ Charge by Charger Station (Optional)

1. Plug the power cord to the power jack on the charger station.

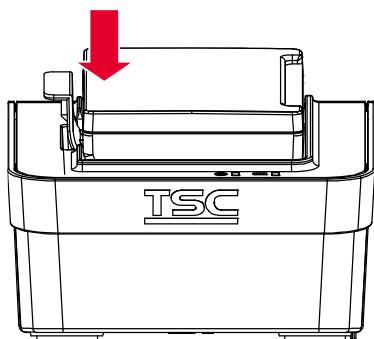


2. Insert the printer battery along the slot to the charger station as pictured.



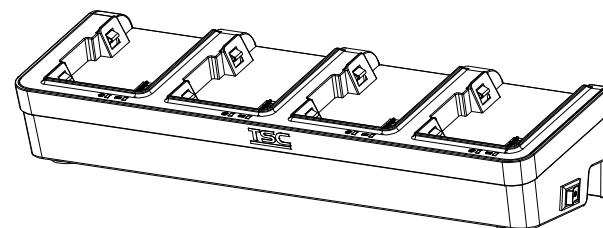
3. Push the battery down and locked by the latch as pictured, it can start charging.

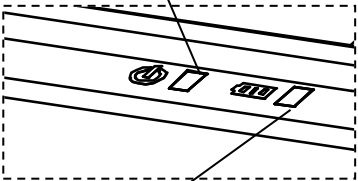
When charging, the status LED turns green blinking. After fully charged, the charger LED turns solid green. It will stop charging automatically after the battery is fully charged.



Note:

The four bay batteries charger station is also available for your reference.



 Power LED Status LED	LED	Color	Description
	Power LED	Red / Solid	Charger powers up
	Status LED	Green / Solid	Battery is completely charged
		Green / Blinking	Battery is charging
		Red / Blinking	Battery charging error Note: - Battery temperature is over 50°C±5°C while charging, or charger current abnormal. - It is recommended to replace the battery.

4.3 Communication

USB to USB Cable (Option)

Open the interface cover and connect the printer to the computer with USB cable.



USB to RS-232 Cable (Option)

Open the interface cover and connect the printer to the computer with RS-232 cable.



Connecting with Bluetooth (Option)

Turn on the printer and make sure the Bluetooth device opened.

Note: Refer to the chapter [Setting Bluetooth by TSC Console](#) to change the default name and PIN code.

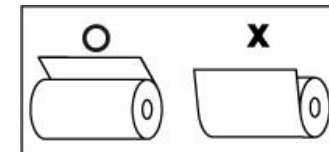
Default	
Name	RF-BHS
PIN	0000

4.4 Loading the Media

1. Open the printer media cover by pressing the media cover release button.



2. Place the media roll at the correct side, and pull out enough paper over the tear edge. For narrow paper roll (1" or 2" width of media roll), see chapter Installing the Media Spacers (Option) to installing the media adapter first.



3. Press the media cover closed on both sides and make sure the media cover is properly closed.



4. Perform a media calibration for the media in use.
For how to perform a media calibration, see chapter Media Sensor Calibration or chapter Calibrating Media Sensor by TSC Console to calibrate the media sensor.

4.5 Installing the Belt Clip

1. Remove the battery on the rear of the printer and lock the belt clip on the hole above the battery.



2. Press the ball on the belt clip to the hole as pictured.



3. After reinstalled the battery, the printer can be hung on the belt.



4.6 Installing the IP54-rated environmental case with shoulder strap (Option)

1. Open the zip along the arrow direction indicated on case cover.



2. Place the printer in the case.



Note: The printing side must face the outside cover as indicated.

3. Zip up the case cover. The outside cover should be opened and fixed while printing.



Outside cover



Outside cover fixed

4.7 Installing the Media Spacers (Option)

1. Open the printer top cover and install the media spacer in the media fixing hole as indicated.



2. The media spacers are installed in the media fixing hole on both sides.



3. The media which installed in the spacers can prevent the poor print quality.

Note: Here are 1" and 2" media spacers available for your reference.



2" media spacer



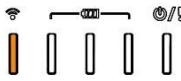
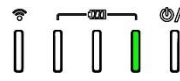
1" media spacer

5 Power-on Utilities

There are three power-on utilities to set up and test printer hardware. These utilities are activated by pressing FEED button (📄/🔌) then turning on the printer power simultaneously and release the button at different positions of LED indicator.

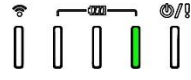
Please follow the steps below for different power-on utilities.

1. Turn off the printer power switch (🔌).
2. Hold on the FEED button (📄/🔌) then turn on the power switch (🔌).
3. Release the button (📄/🔌) when LED indicates with different positions for different functions.

Power on utilities		The LED will be changed as following pattern:				
LED indicator						
		(solid)	(5 blinks)	(5 blinks)	(5 blinks)	(Ready)
1. Media sensor calibration			Release			
2. Self-test and enter dump mode				Release		
3. Printer initialization					Release	

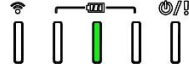
5.1 Media Sensor Calibration

Please follow the steps below to calibrate the media sensor.

1. Turn off the power switch (🔌).
2. Please check if the media roll has installed correctly.
3. Hold on the FEED button (📄/🔍) then turn on the power switch (🔌).
4. Release the FEED button (📄/🔍) when the indicator becomes  and blinking five times (Any blink will do during the 5 blinks).
5. Printer will calibrate the media sensor sensitivity.

5.2 Self-test and Dump Mode

Please follow the steps below.

1. Please check if the media roll has installed correctly.
2. Turn off the power switch (🔌).
3. Hold on the FEED button (📄/🔍) then turn on the power switch (🔌).
4. Release the FEED button (📄/🔍) when the indicator becomes  and blinking (Any blink will do during the 5 blinks).
5. It calibrates the sensor and measures the media length and prints internal settings then enter the dump mode.

Note: Turn off / on the power to resume printer for normal printing mode.

■ Self-test

Printer will print the printer configuration after media sensor calibration. Self-test printout can be used to check if there is any dot damage on the heater element, printer configurations and available memory space.

Self-test Printout

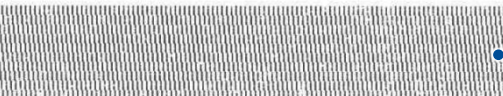
SYSTEM INFORMATION

MODEL: XXXXXX	Model name
FIRMWARE: X.XX	F/W version
CHECKSUM: XXXXXXXX	Firmware checksum
S/N: XXXXXXXXXXXX	Printer S/N
TCF: NO	Configuration file
DATE: 1970/01/01	System date
TIME: 00:04:18	System time
NON-RESET: 110 m (TPH)	Printed mileage (meter) Cutting counter
RESET: 110 m (TPH)	
NON-RESET: 0 (CUT)	
RESET: 0 (CUT)	

PRINTING SETTING

Printing setting information	
SPEED: 3 IPS	Print speed (inch/sec)
DENSITY: 8.0	Print darkness
WIDTH: 2.84 INCH	Label size (inch)
HEIGHT: 4.00 INCH	Black mark height (inch)
BLINE: 0.00 INCH	Gap/black mark sensor intension
INTENSION: 11	Code page
CODEPAGE: 850	Country code
COUNTRY: 001	Sleep time
SLEEP TIME: 30 Minutes	

Self-test Printout

Z SETTING		ZPL setting information
DARKNESS: 16.0	•	Print darkness
SPEED: 4 IPS	•	Print speed (inch/sec)
WIDTH: 4.00 INCH	•	Label size
TILDE: 7EH (~)	•	Control prefix
CARET: 5EH (^)	•	Format prefix
DELIMITER: 2CH (,)	•	Delimiter prefix
POWER UP: NO MOTION	•	Printer power up motion
HEAD CLOSE: NO MOTION	•	Printer head close motion
BT SETTING		Note: ZPL is emulating for Zebra® language.
MAC ADDR: DC1D307BD0D3	}	Bluetooth setting information
NAME: 3R20-D0D3		
PIN CODE: 0000		
BATTERY INFORMATION		
VOLTAGE: 8.2 V	•	Battery voltage
DRAM FILE (0 FILES)		Numbers of download files Total & available memory space
PHYSICAL XXXX KBYTES	}	
AVAILABLE XXXX KBYTES		
FLASH FILE (0 FILES)		
PHYSICAL XXXX KBYTES	}	
AVAILABLE XXXX KBYTES		
		Printhead check pattern

■ Dump mode

Printer will enter dump mode after printing printer configuration. In the dump mode, all characters will be printed in 2 columns as following. The left side characters are received from your system and right side data are the corresponding hexadecimal value of the characters. It allows users or engineers to verify and debug the program.

ASCII Data	<pre> SPEED 2.0 DENSITY 8 SET PEEL OFF DIRE CTION 0 0 AP 3.00 mm .0.00 mm REFERENCE 0.0 SET C UTTER OFF SIZE 100. 02 mm.65.0 4 mm CLS BARCODE 1 44,149,"39 ".120,1.0. 2.6,"57114 3BT" PRIN T 1.1 SPE ED 2.0 DE NSITY 8 S ET PEEL OF F DIRECTI ON 0 GAP 3.00 mm.0. 00 mm REF ERENCE 0.0 SET CUTT ER OFF SI ZE 100.02 mm.65.04 m m CLS BA RCODE 144. 149,"39",1 20,1.0.2.0 ,"571143BT " PRINT 1 .1 </pre>	<pre> 53 50 45 45 44 20 32 2E 30 0D 0A 44 45 4E 53 49 54 59 20 38 0D 0A 53 45 54 20 50 45 45 4C 20 4F 46 46 0D 0A 44 49 52 45 43 54 49 4F 4E 20 30 0D 0A 47 41 50 20 33 2E 30 30 20 6D 6D 2C 30 2E 30 30 20 6D 6D 0D 0A 52 45 46 45 52 45 4E 43 45 20 30 2C 30 0D 0A 53 45 54 20 43 55 54 54 45 52 20 4F 46 46 0D 0A 53 49 5A 45 20 31 30 30 2E 30 32 20 6D 6D 2C 36 35 2E 30 34 20 6D 6D 0D 0A 43 4C 53 0D 0A 42 41 52 43 4F 44 45 20 31 34 34 2C 31 34 39 2C 22 33 39 22 2C 31 32 30 2C 31 2C 30 2C 32 2C 36 2C 22 35 37 31 31 34 33 38 54 22 0D 0A 50 52 49 4E 54 20 31 2C 31 0D 0A 53 50 45 45 44 20 32 2E 30 0D 0A 44 45 4E 53 49 54 59 20 38 0D 0A 53 45 54 20 50 45 45 4C 20 4F 46 46 0D 0A 44 49 52 45 43 54 49 4F 4E 20 30 0D 0A 47 41 50 20 33 2E 30 30 20 6D 6D 2C 30 2E 30 30 20 6D 6D 0D 0A 52 45 46 45 52 45 4E 43 45 20 30 2C 30 0D 0A 53 45 54 20 43 55 54 54 45 52 20 4F 46 46 0D 0A 53 49 5A 45 20 31 30 30 2E 30 32 20 6D 6D 2C 36 35 2E 30 34 20 6D 6D 0D 0A 43 4C 53 0D 0A 42 41 52 43 4F 44 45 20 31 34 34 2C 31 34 39 2C 22 33 39 22 2C 31 32 30 2C 31 2C 30 2C 32 2C 36 2C 22 35 37 31 31 34 33 38 54 22 0D 0A 50 52 49 4E 54 20 31 2C 31 0D 0A </pre>	Hex decimal data related to left column of ASCII data
------------	--	---	---

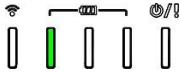
Note:

1. Dump mode requires a paper width of 2 inches or more.
2. Turn off / on the power to resume printer for normal printing.

5.3 Printer Initialization

Printer initialization is used to clear DRAM and restore printer settings to defaults.

Printer initialization is activated by the following procedures.

1. Turn off the power switch (🔌).
2. Hold on the FEED button (📄/🔌) then turn on the power switch (🔌).
3. Release the FEED button (📄/🔌) when the indicator becomes  and blinking. (Any blink will do during the 5 blinks).

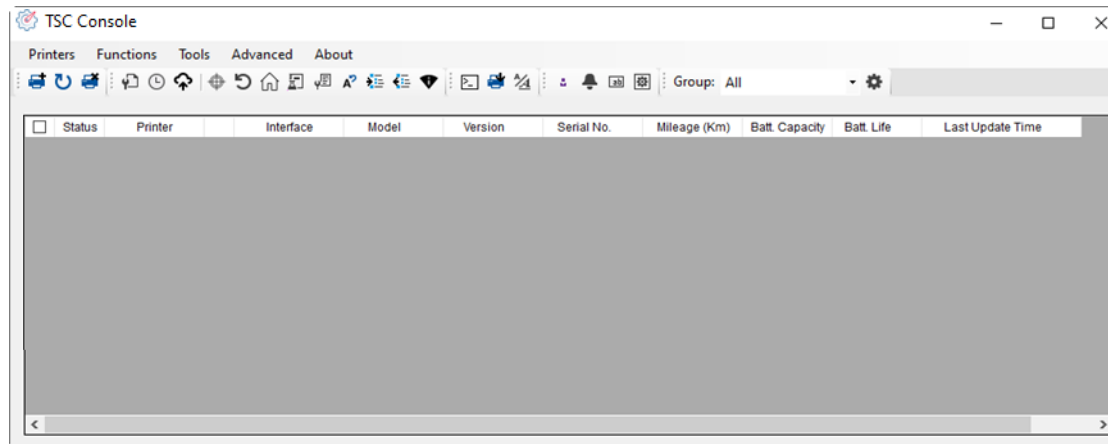
6 TSC Console

Designed especially for the TSC printers, **TSC Console** enables users to deploy, manage, monitor, and troubleshoot both wired or wireless connections to one or a group of printers. **TSC Console** lowers IT costs and increases printer uptime with convenient out-of-the-box installation and a simplified Windows graphical user interface. It enhances robustness through integrated management capabilities and ensures that printers are available, reliable, and serviceable at all times.

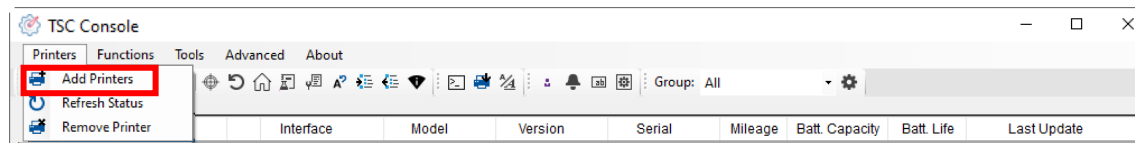
6.1 Launching TSC Console

Follow the steps below to launch **TSC Console**:

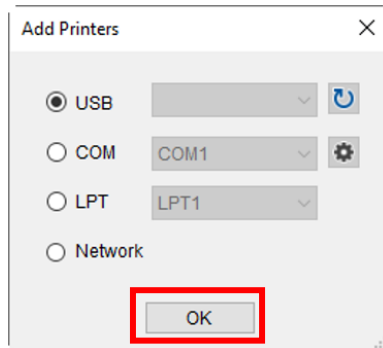
1. Connect the USC cable with PC and printer. Turn on the printer.
2. Double click the **TSC Console** icon on the desktop of your computer to launch **TSC Console**. After launching **TSC Console**, the following screen will appear.



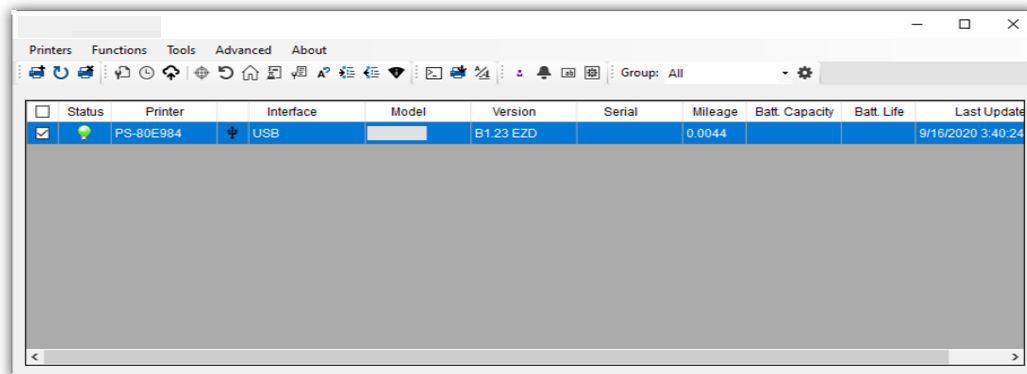
3. Select **Printers > Add Printers** to add the new printer to the **TSC Console** main page.



4. Select the **USB** and press the  button to find the printer, then select **OK** to add the printer.



5. Select and start configuring the printer.



NOTE: You may refer to [TSC Console Manual](#) for further information.

6.2 Printer's Main Functions

The function buttons are located on the left side of the **Printer Configuration** page. You can use the function buttons to manage and configure the printer.

The screenshot shows the 'Printer Configuration' window. On the left, a vertical list of function buttons is highlighted with a red rectangle: Calibration, RTC Setup, Factory Default, Reset Printer, Print Test Page, Configuration Page, Dump Text, Ignore AUTO.BAS, Exit Line Mode, Enter Line Mode, Wi-Fi Default, IPv6 Setup, RFID Setup, GPIO Setup, and Wi-Fi Advanced. The main area contains various configuration fields and tabs. The 'Printer Function' tab is active, showing fields for Version, Serial Number, Checksum, Ribbon Remaining, Label Count, Cutting Counter, Mileage (Km), and various sensor and communication settings. The 'Printer Configuration' tab is also visible, showing settings for Common, RS-232, Bluetooth, Wi-Fi, Ethernet, 802.1X, SMTP, and SNMP. The 'Unit' is set to 'mm'.

Item	Description
Calibration	Detects the media type and label size.
RTC Setup	Synchronizes the printer with the real time clock on the computer.
Factory Default	Restores the printer's settings to factory default values.
Reset Printer	Re-starts the printer.
Print Test Page	Prints test page based on the specified label size and sensor type.
Configuration Page	Prints the printer's configurations.
Dump Text	Activates Dump Mode.
Ignore AUTO BAS	Ignores the AUTO BAS file when the printer boots up.
Exit Line Mode	The printer will leave line mode and enter page mode.
Enter Line Mode	The printer will leave page mode and enter line mode.

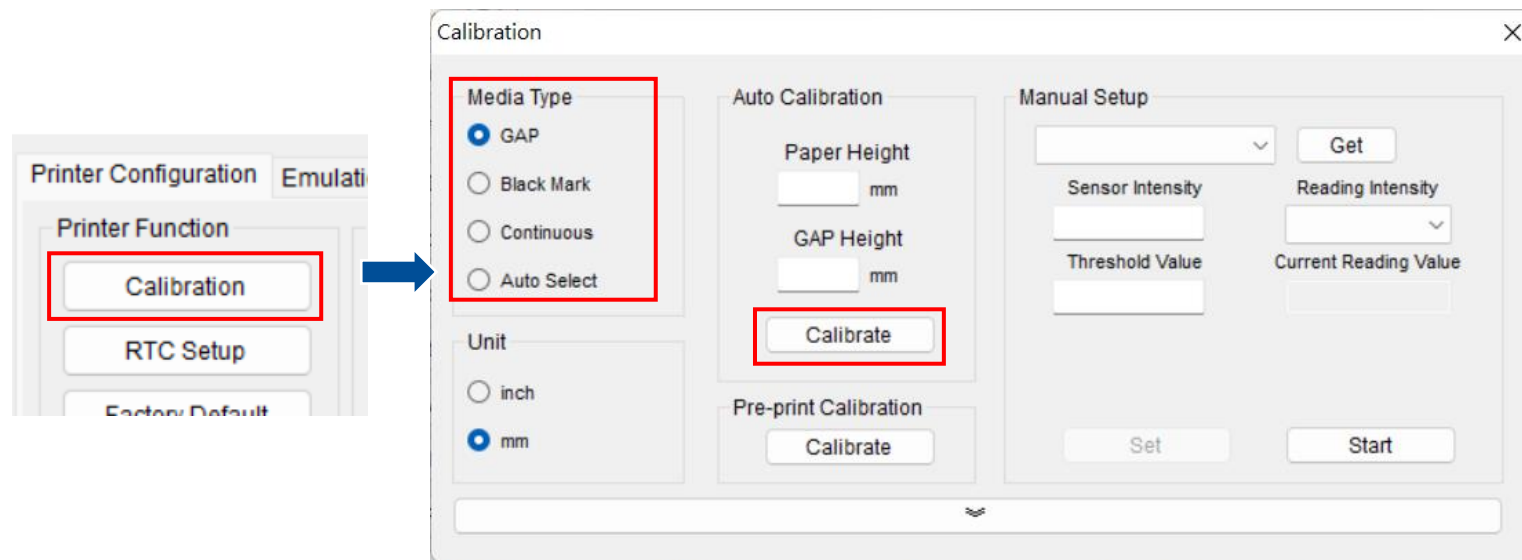
NOTE: You may refer to TSC Console Manual for further information.

6.3 Calibrating Media Sensor by TSC Console

1. Make sure the media is already installed and media cover is closed. Connect the USB cable with printer and PC. Turn on the printer.
2. Launch the **TSC Console** and add the new printer to the **TSC Console** main page. (Refer to Launching TSC Console)
3. Select the printer and enter the **Printer Configuration** window. (Functions > Printer Configuration)

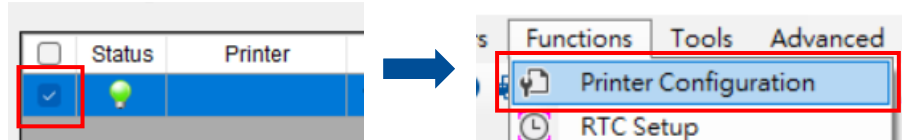


4. Click the **Calibration** button to bring up the setup window. Select the media type and click the **Calibrate** button in **Auto Calibration** to perform the media sensor calibration.

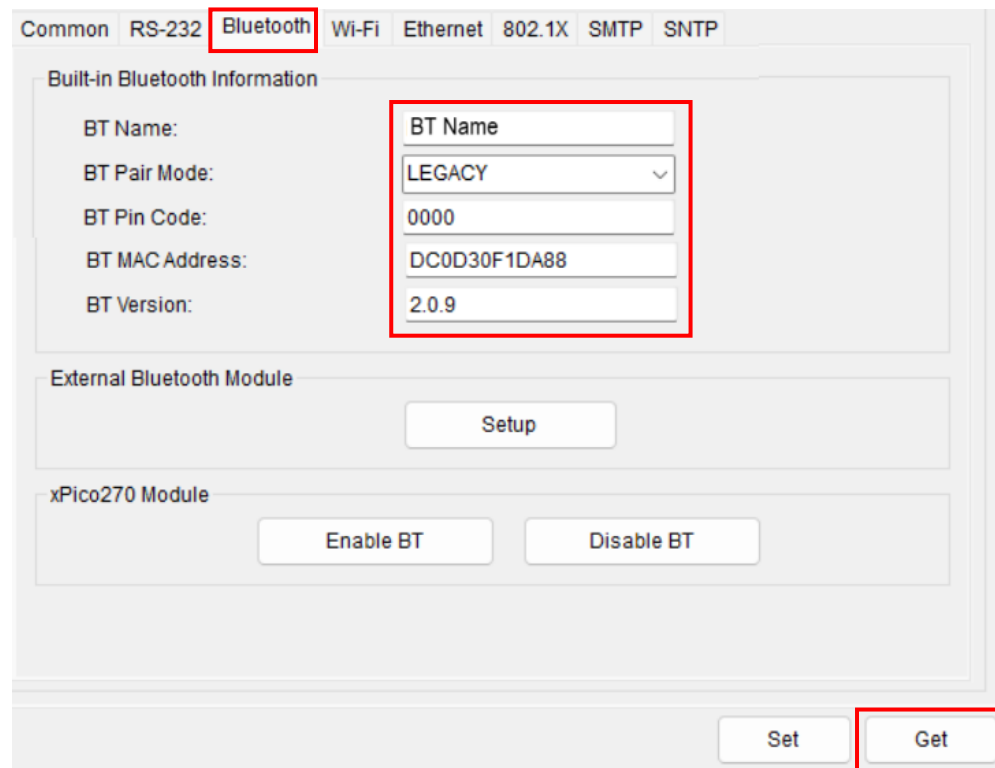


6.4 Setting Bluetooth by TSC Console

1. Use **USB** or **COM Port** to add the printer to the TSC Console main page. (Refer to Launching TSC Console)
Select the printer and enter the **Printer Configuration** window. (Functions > Printer Configuration)



2. Select the **Bluetooth** tab. Press the **Get** button to read the Bluetooth settings currently in the printer.



3. Enter the new BT Local Name or BT PIN Code in the editor. (The editor area will turn yellow when the value is changed.)
4. Press the **Set** button to set the new BT name or BT PIN code into the printer.
Press the **Get** button to get the settings to confirm that the new Bluetooth module settings have been correctly set into the printer.

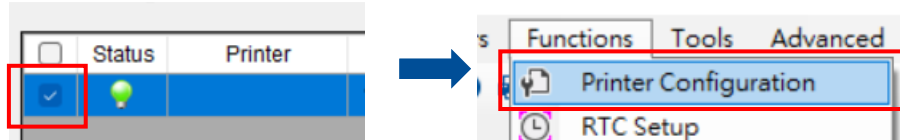
The image displays two side-by-side screenshots of a Bluetooth configuration interface, connected by a blue arrow pointing from left to right. Both screenshots show a tabbed interface with 'Common', 'RS-232', 'Bluetooth', 'Wi-Fi', 'Ethernet', '802.1X', 'SMTP', and 'SNTP' tabs. The 'Bluetooth' tab is active.

Left Screenshot: The 'Built-in Bluetooth Information' section contains five fields: 'BT Name' (Alpha-2R), 'BT Pair Mode' (LEGACY), 'BT Pin Code' (1234), 'BT MAC Address' (DC0D30F1DA88), and 'BT Version' (2.0.9). The 'BT Name' and 'BT Pin Code' fields are highlighted in yellow. Below this is the 'External Bluetooth Module' section with a 'Setup' button, and the 'xPico270 Module' section with 'Enable BT' and 'Disable BT' buttons. At the bottom right, the 'Set' button is highlighted with a red rectangle.

Right Screenshot: The same interface is shown, but the 'BT Name' and 'BT Pin Code' fields are no longer highlighted. The 'Get' button at the bottom right is highlighted with a red rectangle.

6.5 Setting Wi-Fi by TSC Console

1. Use **USB** or **COM Port** to add the printer to the TSC Console main page. (Refer to Launching TSC Console)
Select the printer and enter the **Printer Configuration** window. (Functions > Printer Configuration)



2. Click **Wi-Fi** to the wi-fi setting page. Click **Get** to receive printer's Wi-Fi information. Then refer to next page to set the Wi-Fi module.

The screenshot shows the 'Printer Configuration' window with the 'Wi-Fi' tab selected. The window is divided into several sections:

- Printer Function:** A list of buttons including Calibration, RTC Setup, Factory Default, Reset Printer, Print Test Page, Configuration Page, Dump Text, Ignore AUTO.BAS, Exit Line Mode, Enter Line Mode, Wi-Fi Default, and Get Status.
- Printer Configuration:** Fields for Version, Serial No., Checksum, Ribbon Remaining, Label Count, Cutting Counter, Mileage (Km), TPH Serial Number, TPH Odometer, and Cutter Serial Number.
- Common Settings:** A tabbed interface with 'Wi-Fi' selected. It includes settings for Speed, Density, Paper Width, Paper Height, Media Sensor, Gap, Post-Print Action, Reference, Direction, Offset, Shift X, Shift Y, Code Page, and Country Code.
- Advanced Settings:** A section with various options like Ribbon, Ribbon Sensor, Ribbon Encoder Err., Head-up Sensor, Reprint After Error, Maximum Length, Gap Inten., Bline Inten., Continuous Inten., Threshold Detection, Print Quality, Standby Time, and Sleep Time.

At the bottom of the window, there are 'Save', 'Load', 'Set', and 'Get' buttons. The 'Get' button is highlighted with a red box.

For WPA-Personal

- I. Fill-in the **SSID**.
- II. Select the Encryption option to **WPA-Personal**.
- III. Fill-in the Key.
- IV. Select **DHCP** to **ON**. (For **OFF** option, please fill-in the IP Address, Subnet Mask and Gateway)
- V. After setting, click the **Set** button.

Note:

Before setting, the entered field will be shown in yellow for reminding. On DHCP, user can change the printer name by another model name in "Printer Name" field.

User also can change the raw port in "Raw Port" field.

Common RS-232 Bluetooth Wi-Fi Ethernet SMTP SNTP

Built-in Wi-Fi Module

SSID: SSID_1

WLAN Encryption: WPA-Personal

Key: *****

DHCP: ON

IP Address: 1

Subnet Mask: 0.0.0.0

Gateway:

Primary DNS IP:

Secondary DNS IP:

Raw Port: 9100

Printer Name: PS-FF153C

MAC Address: 00:1B:82:FF:15:3C

EAP Type: [v]

Username:

Password:

CA Certificate: [Browse]

Client Certificate: [Browse]

Private Key: [Browse]

EAP-FAST PAC: [Browse]

File Name Browse

Wi-Fi Version: 3.7.1.0R6

RSSI: 0

2

Set Get

For WPA-Enterprise

- I. Fill-in the **SSID**.
- II. Select the Encryption option to **WPA2-Enterprise**.
- III. Select DHCP to **ON** (For **OFF** option, please fill-in the IP Address, Subnet Mask and Gateway)
- IV. Select the **EAP Type** option. (For **EAP-TLS** option, please upload the CA and Key for mutual authentication, integrity-protected cipher suite negotiation, and key exchange between two endpoints.)
- V. After setting, click the **Set** button.

Note:

Before setting, the entered field will be shown in yellow for reminding. On DHCP, user can change the printer name by another model name in "Printer Name" field.

User also can change the raw port in "Raw Port" field.

Common RS-232 Bluetooth Wi-Fi Ethernet SMTP SNTP

Built-in Wi-Fi Module

SSID: SSID_2

WLAN Encryption: WPA-Enterprise

Key: *****

DHCP: ON

IP Address: 1

Subnet Mask: 0.0.0.0

Gateway:

Primary DNS IP:

Secondary DNS IP:

Raw Port: 9100

Printer Name: PS-FF153C

MAC Address: 00:1B:82:FF:15:3C

EAP Type: [v] 2

Username:

Password:

CA Certificate: [Browse]

Client Certificate: [Browse]

Private Key: [Browse]

EAP-FAST PAC: [Browse]

File Name Browse

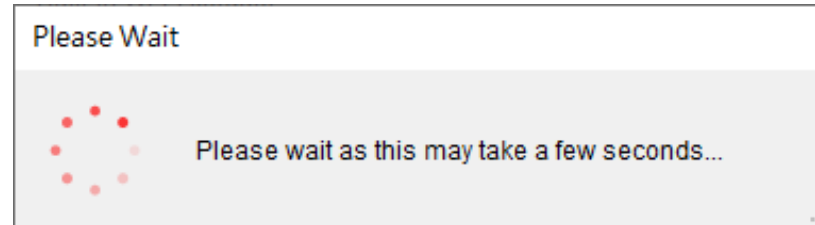
Wi-Fi Version: 3.7.1.0R6

RSSI: 0

3

Set Get

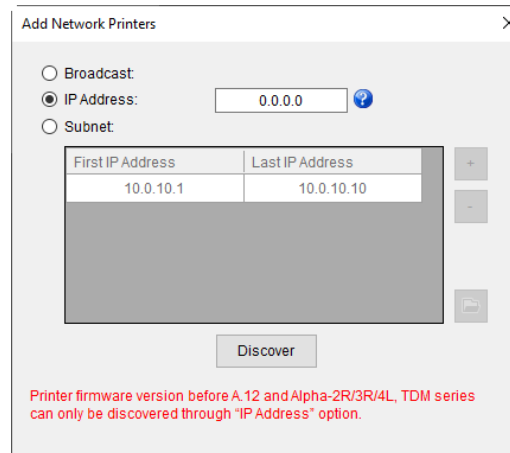
3. After clicking **Set** button, it'll pop-up the window tip as below shown.



4. IP address will be shown in the "IP address" field.

5. Remove the cable between the computer and the printer.

6. Go to main page, click **Add Printer** to add the printer via **Network**.

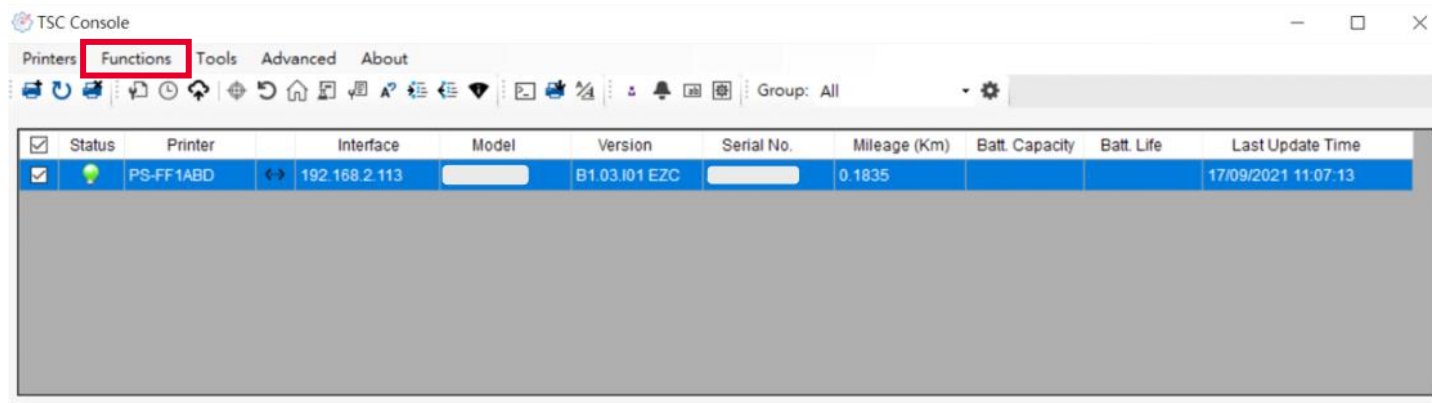


7. Select the printer and enter the setting page by double clicking the printer.

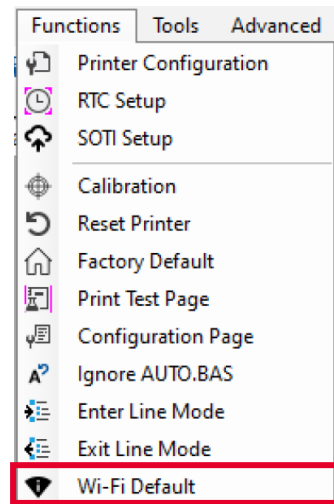
8. Click the **Print Test Page** button to print the test page via Wi-Fi interface.

6.6 Initialize the Printer Wi-Fi Setting

1. Return to the main page of TSC Console. Click **Functions** to expand the page.



2. Click **Wi-Fi Default** to initialize the printer Wi-Fi module setting to factory default setting.



7 Troubleshooting

Problem	Possible Cause	Recovery Procedure
Power indicator does not illuminate	- The battery is not properly installed. - The battery metal contacts pins are with dirt. - The battery is dead.	- Clean the battery metal contacts. - Reinstall the battery. - Switch the printer on. - Charge the battery.
The printer status from TSC Console shows “Head Open” .	The printer carriage is open.	Please close the print carriage.
The printer status from TSC Console I shows “Out of Paper” .	- Running out of media roll. - The media is installed incorrectly. - Media sensor is not calibrated.	- Supply a new media roll. - Refer to the steps on chapter Loading the Media to reinstall the media roll. - Refer to the chapter Media Sensor Calibration or chapter Calibrating Media Sensor by TSC Console to calibrate the media sensor.
The printer status from TSC Console shows “Paper Jam” .	- Black mark sensor is not set properly. - Make sure media size is set properly. - Media may be stuck inside the printer mechanism.	- Calibrate the black mark sensor. - Set media size correctly. - Clean the printer mechanism.
Memory full (FLASH / DRAM)	The space of FLASH/DRAM is full.	- Delete unused files in the FLASH/DRAM. - Run printer self-test and check the available memory space for DRAM or FLASH. - Check the available memory space for DRAM or FLASH via TSC Console.

Problem	Possible Cause	Recovery Procedure
Poor Print Quality	- Media cover is not fully latched. - Media is loaded incorrectly. - Dust or adhesive accumulation on the printhead. - Print density is not set properly. - Print head element is damaged.	- Make sure the right/ left side of media cover is fully latched. - Clean the printhead. - Clean the platen roller. - Adjust the print density and print speed. - Run printer self-test and check the printhead test pattern if there is dot missing in the pattern. - Change proper media roll.
Missing printing on the left or right side of label	Wrong label size setup.	Set the correct label size.
Gray line on the blank label	- The print head is dirty. - The platen roller is dirty.	- Clean the print head. - Clean the platen roller.
Irregular printing	- The printer is in Hex Dump mode. - The RS-232 setting is incorrect.	- Turn off and on the printer to skip the dump mode. - Re-set the Rs-232 setting.

8 Maintenance

This session presents the clean tools and methods to maintain the printer.

■ For Cleaning

Depending on the media used, the printer may accumulate residues (media dust, adhesives, etc.) as a by-product of normal printing. To maintain the best printing quality, you should remove these residues by cleaning the printer periodically. Regularly clean the print head and supply sensors once change a new media to keep the printer at the optimized performance and extend printer life.

■ For Disinfecting

Sanitize your printer to protect yourself and others and can help prevent the spread of viruses.

■ Important

- Set the printer power switch to O (Off) prior to performing any cleaning or disinfecting tasks. Leave the power cord connected to keep the printer grounded and to reduce the risk of electrostatic damage.
- Do not wear rings or other metallic objects while cleaning any interior area of the printer.
- Use only the cleaning agents recommended in this document. Use of other agents may damage the printer and void its warranty.
- Do not spray or drip liquid cleaning solutions directly into the printer. Apply the solution on a clean lint-free cloth and then apply the dampened cloth to the printer.
- Do not use canned air in the interior of the printer as it can blow dust and debris onto sensors and other critical components.
- Only use a vacuum cleaner with a nozzle and hose that are conductive and grounded to drain off static build up.
- All reference in these procedures for use of isopropyl alcohol requires that a 99% or greater isopropyl alcohol content be used to reduce the risk of moisture corrosion to the printhead.
- Do not touch printhead by hand. If you touch it carelessly, please use 99% Isopropyl alcohol to clean it.
- Always taking personal precaution when using any cleaning agent.

Cleaning Tools

- Cotton swab
- Lint-free cloth
- Brush with soft non-metallic bristles
- Vacuum cleaner
- 75% Ethanol (for disinfecting)
- 99% Isopropyl alcohol (for printhead and platen roller cleaning)
- Genuine printhead cleaning pen
- Mild detergent (without chlorine)

Cleaning Process:

Printer Part	Method	Interval
Print Head	- Always turn off the printer before cleaning the printhead. - Allow the printhead to cool for at least one minute. - Use a cotton swab and 99% Isopropyl Alcohol or genuine print head cleaning pen to clean the print head surface.	Clean the print head when changing a new label roll.
Platen Roller	- Turn off the printer. - Rotate the platen roller and wipe it thoroughly with the lint-free 99% Isopropyl Alcohol.	Clean the platen roller when changing a new label roll
Tear Bar	Use the lint-free cloth with 99% Isopropyl Alcohol to wipe it.	As needed
Sensor	Use brush with soft non-metallic bristles or a vacuum cleaner, to remove paper dust. Clean upper and lower media sensors to ensure reliable Top of Form and Paper Out sensing.	Monthly
Exterior	Clean the exterior surfaces with a clean, lint-free cloth (water-dampened cloth). If necessary, use a mild detergent or desktop cleaning solution then use the 75% Ethanol to wipe it.	As needed
Interior	Clean the interior of the printer by removing any dirt and lint with a vacuum cleaner, as described above, or use a brush with soft non-metallic bristles then use the 75% Ethanol to wipe it.	As needed

9 Agency Compliance and Approvals



2014/30/EU(EMC), 2014/35/EU(LVD), 2011/65/EU(RoHS 2.0)
EN 55032 Class B
EN 55024
EN61000-3-2:2014
EN61000-3-3:2013
EN 60950-1

FCC part 15B, Class B

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:



- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/ TV technician for help.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This Class B digital apparatus complies with Canadian ICES-003

Cet appareil numérique de la classe B est conforme à la norme NMB-003 du Canada.



AS/NZS CISPR 22 Class B
AS/NZS CISPR 32 Class B



EN 60950-1



NOM-019-SCFI-1998



10 C.F.R. Section 430.23(aa) (Appendix Y to Subpart B of part 430)



Energy Star for Imaging Equipment 2.0



**TP TC 004/2011
TP TC 020/2011**



LP0002

Important safety instructions:

1. Read all of these instructions and keep them for later use.
2. Follow all warnings and instructions on the product.
3. Disconnect the power plug from the AC outlet before cleaning or if fault happened.
Do not use liquid or aerosol cleaners. Using a damp cloth is suitable for cleaning.
4. The mains socket shall be installed near the equipment and easily accessible.
5. The unit must be protected against moisture.
6. Ensure the stability when installing the device, Tipping or dropping could cause damage.
7. Make sure to follow the correct power rating and power type indicated on marking label provided by manufacture.

8. Please refer to user manual for maximum operation ambient temperature.

WARNING:

Hazardous moving parts, keep fingers and other body parts away.

CAUTION:

(For equipment with RTC (CR2032) battery or rechargeable battery pack)

Risk of explosion if battery is replaced by an incorrect type.

Dispose of used batteries according to the Instructions as below.

1. DO NOT throw the battery in fire.
2. DO NOT short circuit the contacts.
3. DO NOT disassemble the battery.
4. DO NOT throw the battery in municipal waste.
5. The symbol of the crossed out wheeled bin indicates that the battery should not be placed in municipal waste.



Caution: The printhead may be hot and could cause severe burns. Allow the printhead to cool.

CAUTION:

Any changes or modifications not expressly approved by the grantee of this device could void the user's authority to operate the equipment.

CE Statement:

This equipment complies with EU radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20 cm between the radiator & your body.

All operational modes:

2.4GHz: 802.11b, 802.11g, 802.11n (HT20), 802.11n (HT40)

5GHz: 802.11a,

The frequency, mode and the maximum transmitted power in EU are listed below:

2400 MHz – 2483.5 MHz: 19.88 dBm (EIRP)

5150 MHz – 5250 MHz: 17.51 dBm (EIRP)

5150-5350MHz for Only indoor use

5470-5725MHz for indoor/outdoor use

Restrictions In AZE

National restrictions information is provided below

Frequency Band	Country	Remark
5150-5350MHz	Azerbaijan	No license needed if used indoor and power not exceeding 30mW
5470-5725MHz		

Hereby, TSC Auto ID Technology Co., Ltd. declares that the radio equipment type [Wi-Fi] IEEE 802.11 a/b/g/n is in compliance with Directive 2014/53/EU

The full text of the EU declaration of conformity is available at the following internet address: [http:// www.tscprinters.com](http://www.tscprinters.com)

RF exposure warning (Wi-Fi)

This equipment must be installed and operated in accordance with provided instructions and must not be co-located or operating in conjunction with any other antenna or transmitter. End-users and installers must be providing with antenna installation instructions and transmitter operating conditions for satisfying RF exposure compliance.

SAR Value: 0.736 W/kg

RF exposure warning (For Bluetooth)

The equipment complies with FCC RF exposure limits set forth for an uncontrolled environment.
The equipment must not be co-located or operating in conjunction with any other antenna or transmitter.

Canada, Industry Canada (IC) Notices

This Class B digital apparatus complies with Canadian ICES-003 and RSS-210.

Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Radio Frequency (RF) Exposure Information

The radiated output power of the Wireless Device is below the Industry Canada (IC) radio frequency exposure limits. The Wireless Device should be used in such a manner such that the potential for human contact during normal operation is minimized.

This device has been evaluated for and shown compliant with the IC Specific Absorption Rate ("SAR") limits when installed in specific host products operated in portable exposure conditions. **(For Wi-Fi)**

This device has also been evaluated and shown compliant with the IC RF Exposure limits under portable exposure conditions. (Antennas are less than 20 cm of a person's body). **(For Bluetooth)**

Canada, avis de l'Industry Canada (IC)

Cet appareil numérique de classe B est conforme aux normes canadiennes ICES-003 et RSS-210.

Son fonctionnement est soumis aux deux conditions suivantes : (1) cet appareil ne doit pas causer d'interférence et (2) cet appareil doit accepter toute interférence, notamment les interférences qui peuvent affecter son fonctionnement.

Informations concernant l'exposition aux fréquences radio (RF)

La puissance de sortie émise par l'appareil sans fil est inférieure à la limite d'exposition aux fréquences radio de l'Industry Canada (IC). Utilisez l'appareil sans fil de façon à minimiser les contacts humains lors du fonctionnement normal.

Ce périphérique a été évalué et démontré conforme aux limites SAR (Specific Absorption Rate – Taux d'absorption spécifique) par

l'IC lorsqu'il est connecté à des dispositifs hôtes spécifiques opérant dans des conditions d'utilisation mobile. **(Pour le Wi-Fi)**

Ce périphérique a également été évalué et démontré conforme aux limites d'exposition radio-fréquence par l'IC pour des utilisations par des opérateurs mobiles (les antennes sont à moins de 20 cm du corps d'une personne). **(Pour le Bluetooth)**

NCC 警語:

經型式認證合格之低功率射頻電機，非經許可，公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。(即

低功率電波輻射性電機管理辦法第十二條)

低功率射頻電機之使用不得影響飛航安全及干擾合法通信；經發現有干擾現象時，應立即停用，並改善至無干擾時方得繼續使用。

前項合法通信，指依電信法規定作業之無線電通信。低功率射頻電機須忍受合法通信或工業、科學及醫療用電波輻射性電機設備之干

擾。(即低功率電波輻射性電機管理辦法第十四條)

警告使用者：

此為甲類資訊技術設備，於居住環境中使用時，可能會造成射頻擾動，在此種情況下，使用者會被要求採取某些適當的對策。

設備名稱：可攜式熱感條碼印表機，主型號：Alpha-2R Series Equipment name Type designation (Type)						
單元Unit	限用物質及其化學符號 Restricted substances and its chemical symbols					
	鉛Lead (Pb)	汞Mercury (Hg)	鎘Cadmium (Cd)	六價鉻 Hexavalent chromium (Cr ⁺⁶)	多溴聯苯 Polybrominated biphenyls (PBB)	多溴二苯醚 Polybrominated diphenyl ethers (PBDE)
內外塑膠件	○	○	○	○	○	○
內外鐵件	-	○	○	○	○	○
滾輪	○	○	○	○	○	○
電路板	-	○	○	○	○	○
晶片電阻	-	○	○	○	○	○
積層陶瓷表面黏 著電容	○	○	○	○	○	○
集成電路-IC	-	○	○	○	○	○
電源供應器	○	○	○	○	○	○
印字頭	○	○	○	○	○	○

插座	-	○	○	○	○	○
線材	-	○	○	○	○	○
備考1. “超出0.1 wt %”及“超出0.01 wt %”係指限用物質之百分比含量超出百分比含量基準值。 Note 1 : “Exceeding 0.1 wt %” and “exceeding 0.01 wt %” indicate that the percentage content of the restricted substance exceeds the reference percentage value of presence condition. 備考2. “○”係指該項限用物質之百分比含量未超出百分比含量基準值。 Note 2 : “○” indicates that the percentage content of the restricted substance does not exceed the percentage of reference value of presence. 備考3. “—”係指該項限用物質為排除項目。 Note 3 : The “—” indicates that the restricted substance corresponds to the exemption.						

MFi for Bluetooth



Use of the Made for Apple badge means that an accessory has been designed to connect specifically to the Apple product(s) identified in the badge, and has been certified by the developer to meet Apple performance standards. Apple is not responsible for the operation of this device or its compliance with safety and regulatory standards.

For US Model

Made for iPhone®XS Max, iPhone XS, iPhone XR, iPhone X, iPhone 8, iPhone 8 Plus, iPhone 7, iPhone 7 Plus, iPhone SE, iPhone 6s, iPhone 6s Plus, iPhone 6, iPhone 6 Plus, iPhone 5s, iPad Pro® 12.9-inch (2nd generation), iPad Pro 10.5-inch, iPad® (6th generation), iPad (5th generation), iPad Pro 9.7-inch, iPad Pro 12.9-inch (1st generation), iPad Air® 2,

iPad mini™ 4, iPad mini 3, iPad Air, iPad mini 2, iPod touch® (6th generation)

iPad, iPad Air, iPad Pro, iPhone are trademarks of Apple Inc., registered in the U.S. and other countries.

For JP Model

Made for iPhone XS Max, iPhone XS, iPhone XR, iPhone X, iPhone 8, iPhone 8 Plus, iPhone 7, iPhone 7 Plus, iPhone SE, iPhone 6s, iPhone 6s Plus, iPhone 6, iPhone 6 Plus, iPhone 5s, iPad Pro 12.9-inch (2nd generation), iPad Pro 10.5-inch, iPad (6th generation), iPad (5th generation), iPad Pro 9.7-inch, iPad Pro 12.9-inch (1st generation), iPad Air 2, iPad mini 4, iPad mini 3, iPad Air, iPad mini 2, iPod touch (6th generation)

iPad, iPad Air, iPad Pro, iPhone are trademarks of Apple Inc., registered in the U.S. and other countries. The trademark “iPhone” is used in Japan with a license from Aiphone K.K.

Except for US, JP Model

Made for iPhone XS Max, iPhone XS, iPhone XR, iPhone X, iPhone 8, iPhone 8 Plus, iPhone 7, iPhone 7 Plus, iPhone SE, iPhone 6s, iPhone 6s Plus, iPhone 6, iPhone 6 Plus, iPhone 5s, iPad Pro 12.9-inch (2nd generation), iPad Pro 10.5-inch, iPad (6th generation), iPad (5th generation), iPad Pro 9.7-inch, iPad Pro 12.9-inch (1st generation), iPad Air 2, iPad mini 4, iPad mini 3, iPad Air, iPad mini 2, iPod touch (6th generation)

iPad, iPad Air, iPad Pro, iPhone are trademarks of Apple Inc., registered in the U.S. and other countries.

Revision History

Date	Content	Editor
2024/1/19	- Updated the printer specification - Updated the ch. Power-on Utilities - Updated the ch. TSC Console - Updated the ch. Loading the Media - Updated the LED Indication table - Updated the Charge by Charger Station (Optional)	Camille

